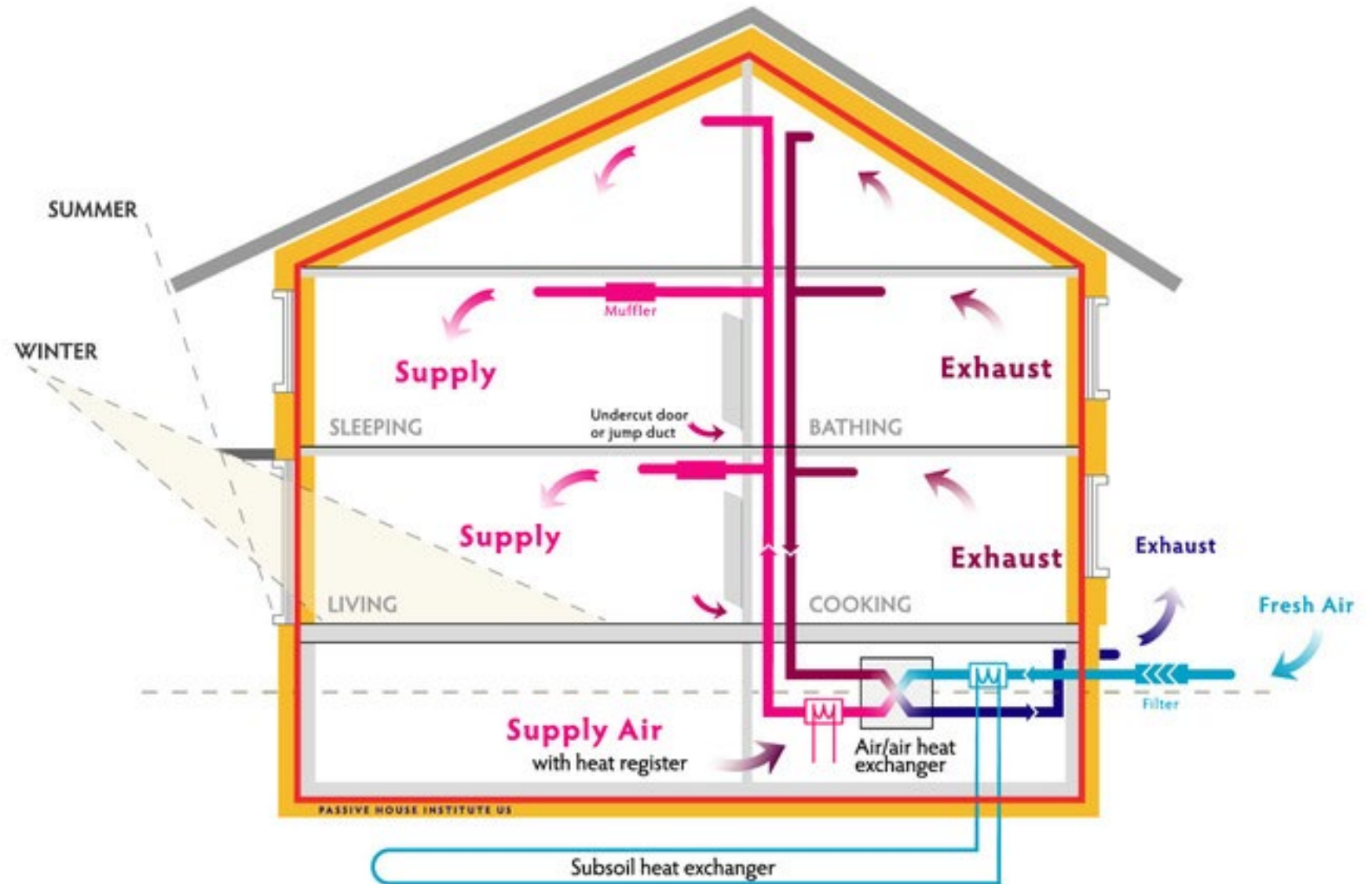
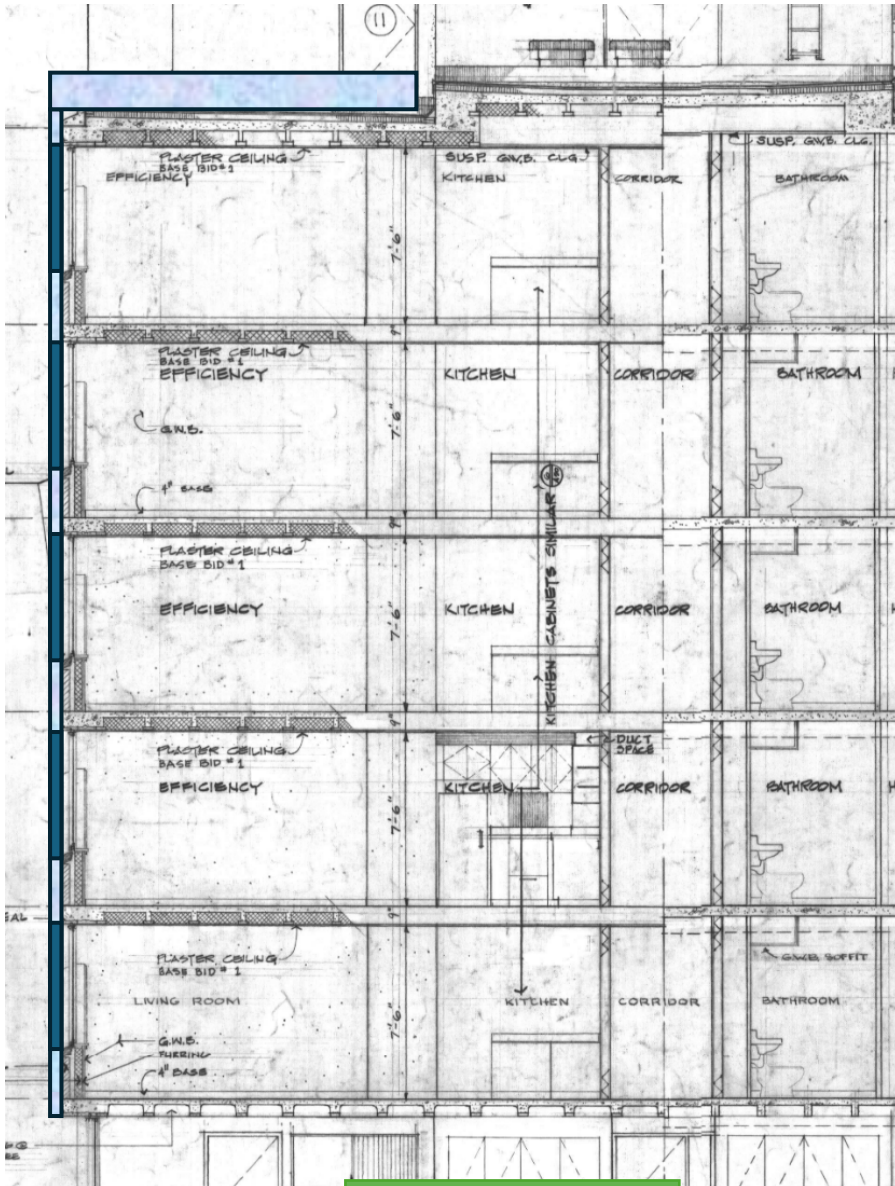


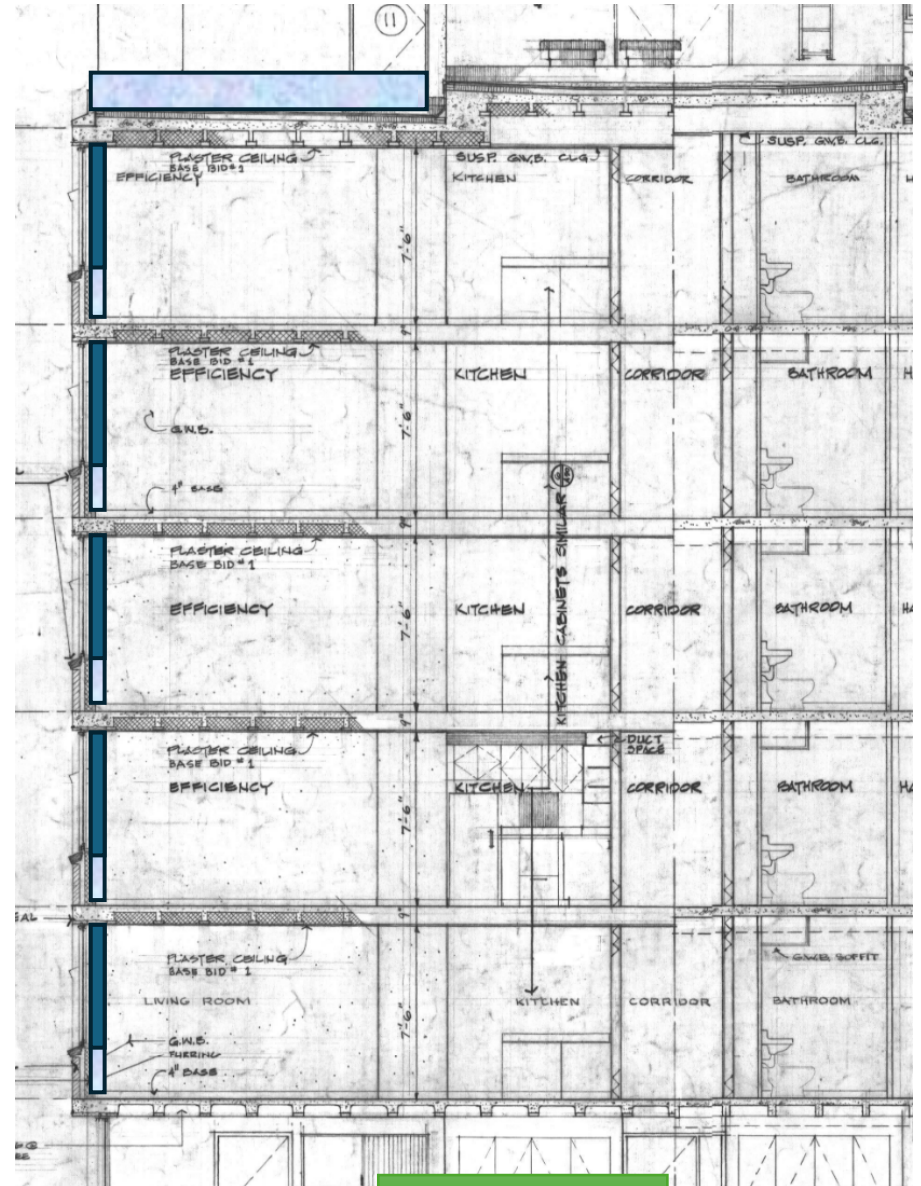
# Passive House Concept



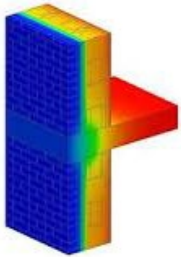
# Insulate the Envelope



Exterior

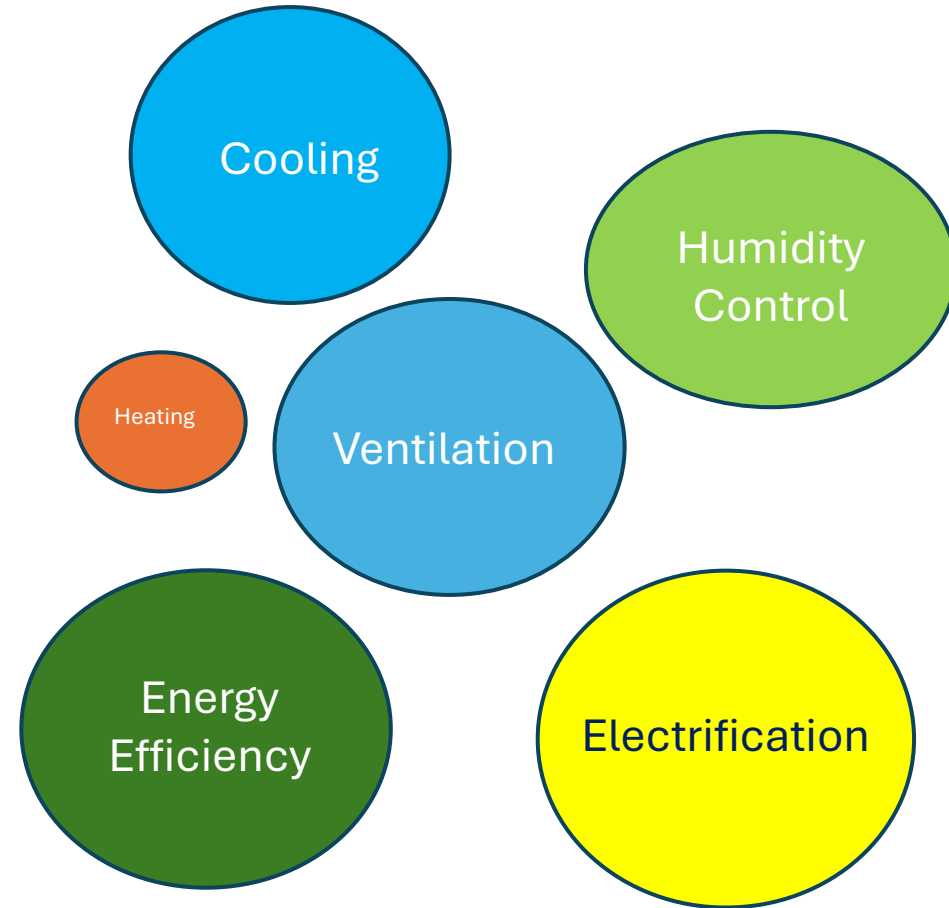


Interior

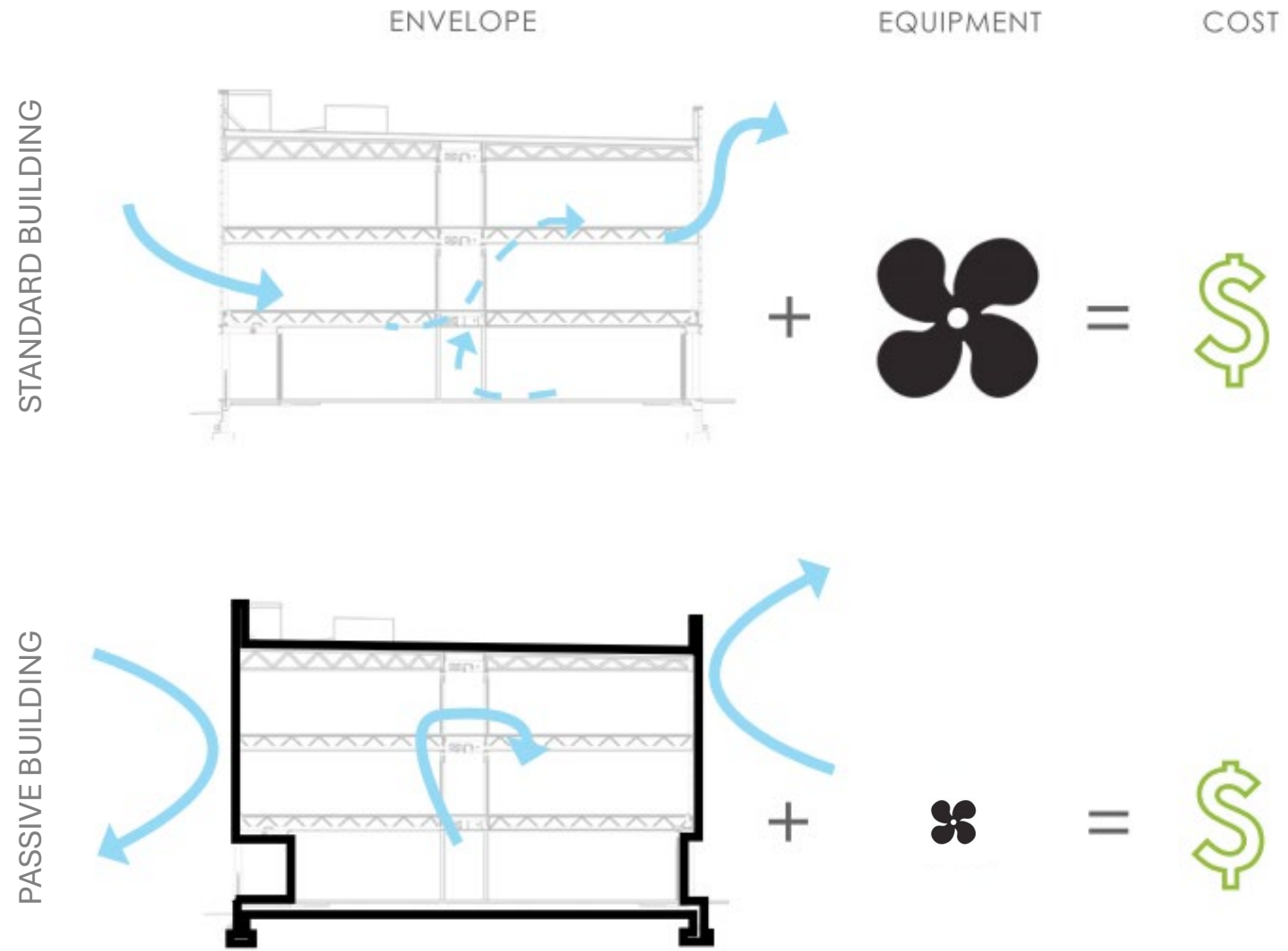


# System Requirements

- Right sized
- Energy Efficient
- Controls Humidity?
- Cooling?
- Ventilation for IAQ
- **ELECTRIFIED**



# Passive House Concept



# Refrigerants: Why do we care?

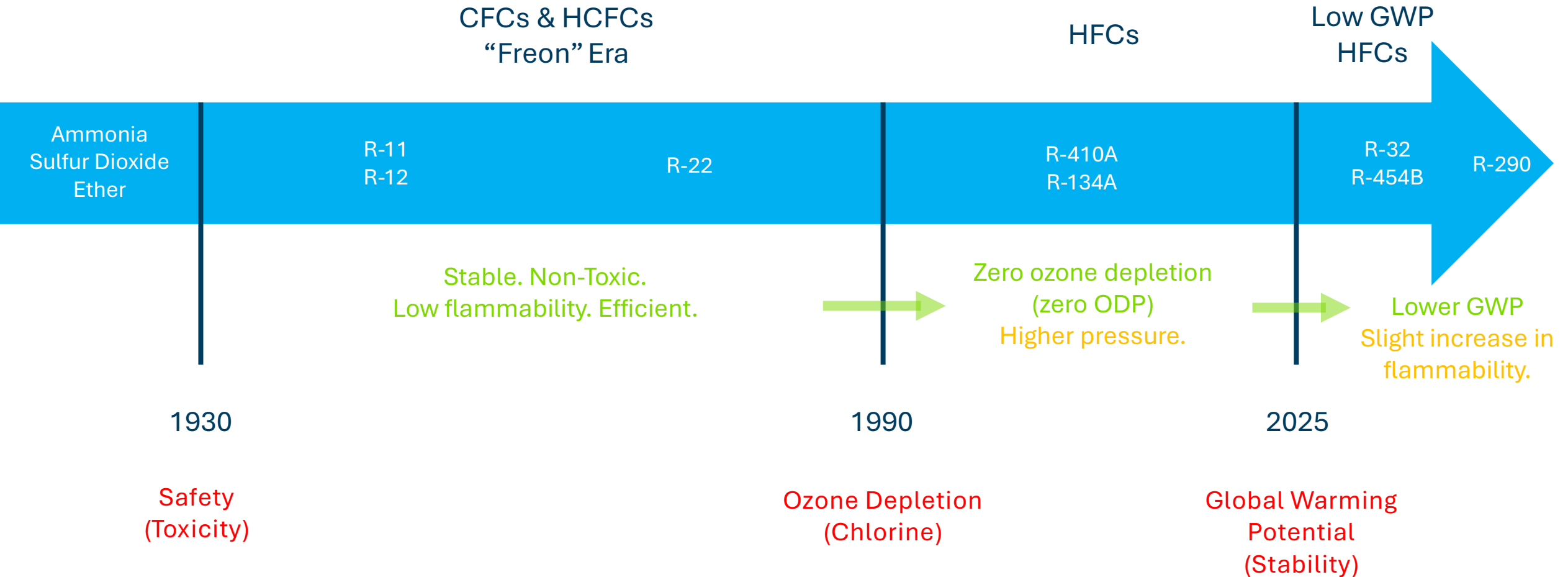
1 Refrigerants are used in basically every type of cooling & dehumidification equipment, and in all heat pumps. New tech\*

2 Refrigerants impact the life cycle climate performance of a building (they can improve it if they are more efficient, they can worsen it if they have high GWPs and if there are leaks)

3 We are currently in the middle of a major refrigerant transition, with major impacts on the heat pump industry (all types).

This is a very positive change for heat pumps, but the transition will cause hiccups, and there are new codes and standards to understand.

# Quick History of HVAC refrigerants...



# 2025 U.S. EPA HFC Phase Ruling (AIM Act)



Refrigeration, Air Conditioning, and Heat Pump Systems*			
Subsector	Systems	Global Warming Potential Limit or Prohibited Substances	Installation Compliance Date <sup>5</sup>
Stationary air conditioning and heat pumps	Residential and light commercial air conditioning and heat pump systems	700	January 1, 2025 <sup>6</sup>
	Variable refrigerant flow systems	700	January 1, 2026
Chillers	Industrial process refrigeration with exiting fluid below -50 °C (-58 °F)	Not covered	Not covered
	Industrial process refrigeration with exiting fluid from -50 °C (-58 °F) to -30 °C (-22 °F)	700	January 1, 2028
	Industrial process refrigeration with exiting fluid above -30 °C (-22 °F)	700	January 1, 2026
	Comfort cooling	700	January 1, 2025

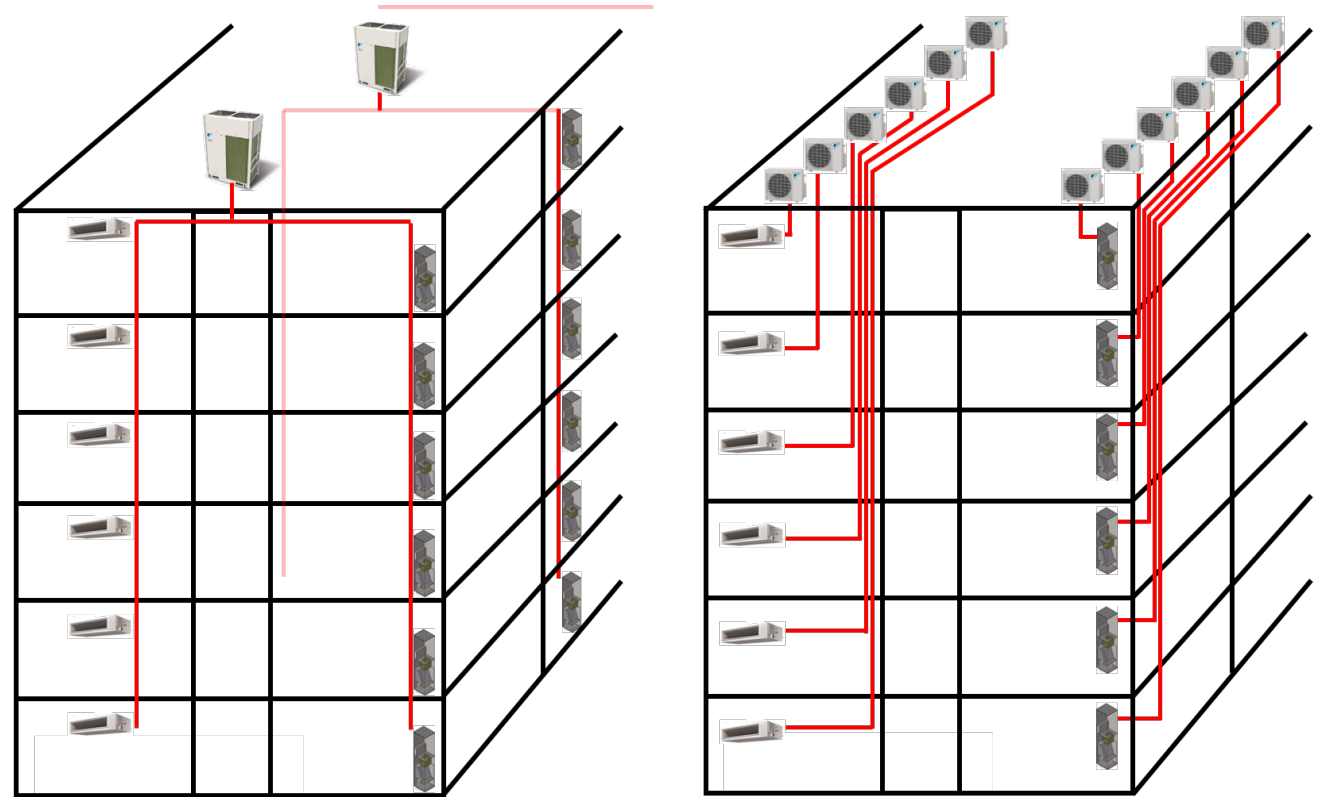
# Code Adoption for A2L refrigerants – MA & 10<sup>th</sup> Edition Code

- 10<sup>th</sup> Edition code carries 2021 I-Codes (IMC 2021) which does not have the latest language surrounding A2Ls.
- Code change progress
  - **MARCH 27 2024**: BBRS voted to adopt the first 2 of 8 proposals, updating the ASHRAE 15/34 referenced standard to 2022 and UL 60335-2-40
  - **JULY 9 2024**: BBRS voted to adopt the remaining 6 of 8. These are still going through the process.
  - **NOV 12 2024**: BBRS issues advisory document allowing the use of ASHRAE 15 2022 to comply with 10<sup>th</sup> edition code

\*\*\* Solves pipe shaft requirement issues, R-32 & R-454B classifications, proper formulas for volume calculations, use of safety shut off valves etc.\*\*\*

# Passive House buildings can accommodate various System Approaches

- Heating & Cooling
  - Central vs. Decentralized
  - Refrigerant vs. Hydronic
- Ventilation
  - Central vs. Decentralized
- DHW
  - Central vs. Decentralized
  - Refrigerant Considerations
  - Waste Water Heat Recovery



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  - Refrigerant Considerations
  - Waste Water Heat Recovery



# System Approach

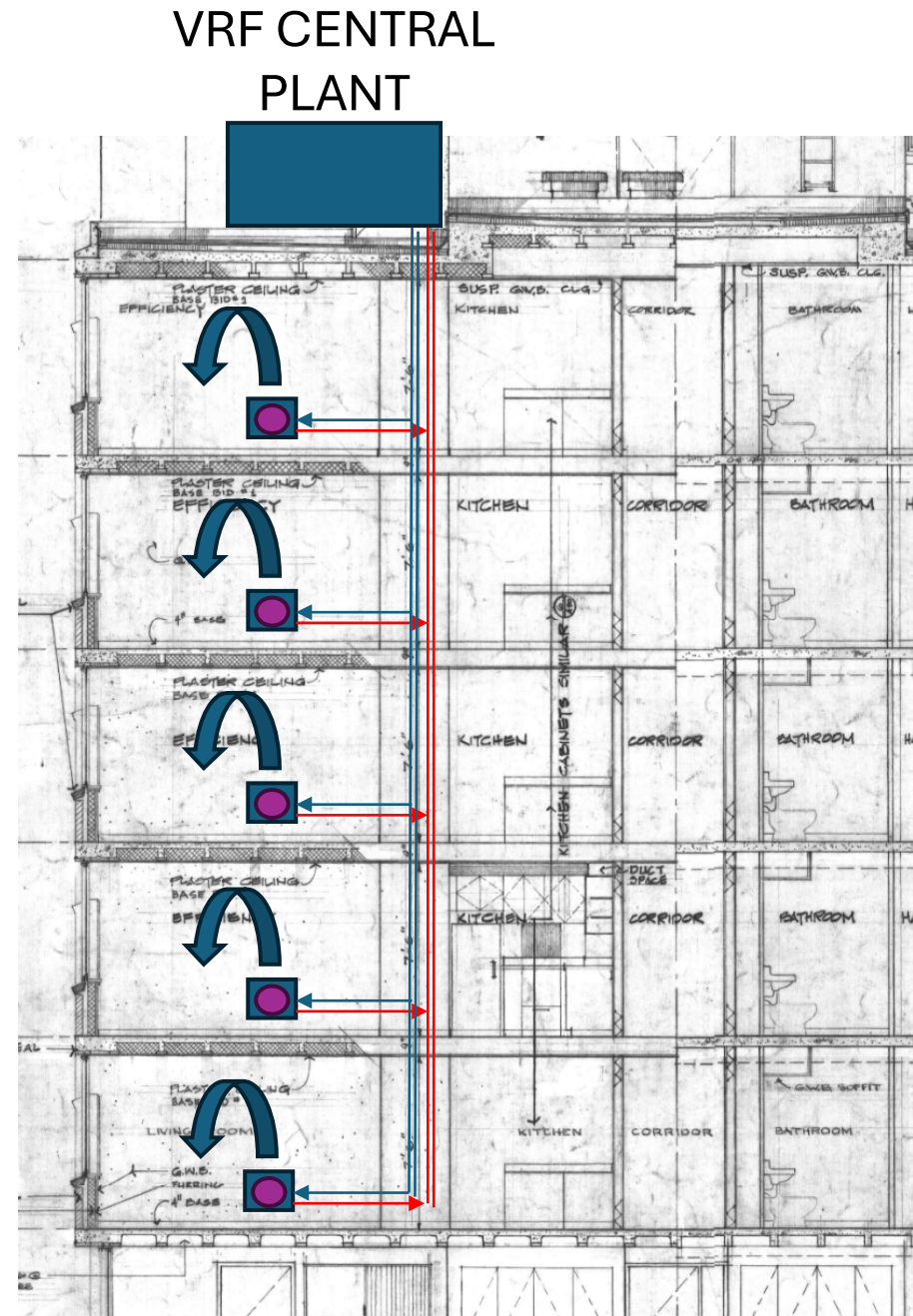
## VRF

### Advantages

- Less costly than hydronic
- Packaged control system
- Heat recovery during shoulder season

### Disadvantages

- Requires refrigerant line-sets to be run throughout the building
- Potential refrigerant loss, with high global warming potential – refrigerant transition
- Maintenance costs



# System Approach

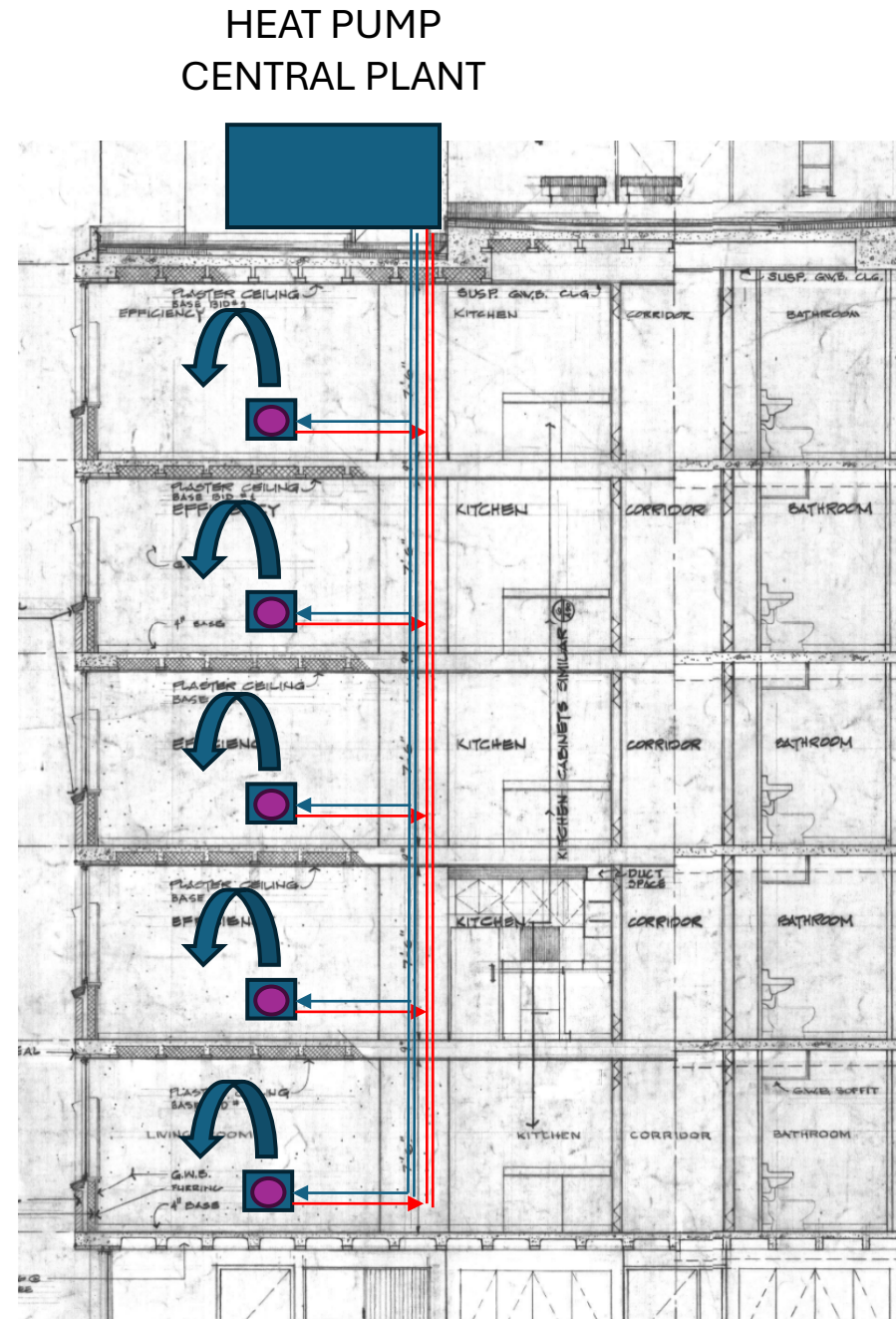
## 4-pipe or 2-pipe hydronic system

### Advantages

- High Efficiency
- Opportunities for heat recovery to domestic hot water in central DHW system
- Improving cold climate performance
- Existing buildings with hydronic piping

### Disadvantages

- Cost of equipment and piping is high if not already there
- Water / glycol management
- Higher maintenance costs



# Air-to-Water Heat Pumps

- Where were we?
  - Modular: 120F HW at -4F ambient
  - Unitary: 105F HW at 5F ambient
- Where are we in 2025?
  - Modular: 120F HW at -15F ambient
  - Unitary: 120F HW at -4F ambient
- Key considerations
  - Heat pump or Heat Recovery
  - Low temp terminal units (very small capacities)
  - Integration with back-up heating (Gas or electric)
  - High storage also creates thermal battery

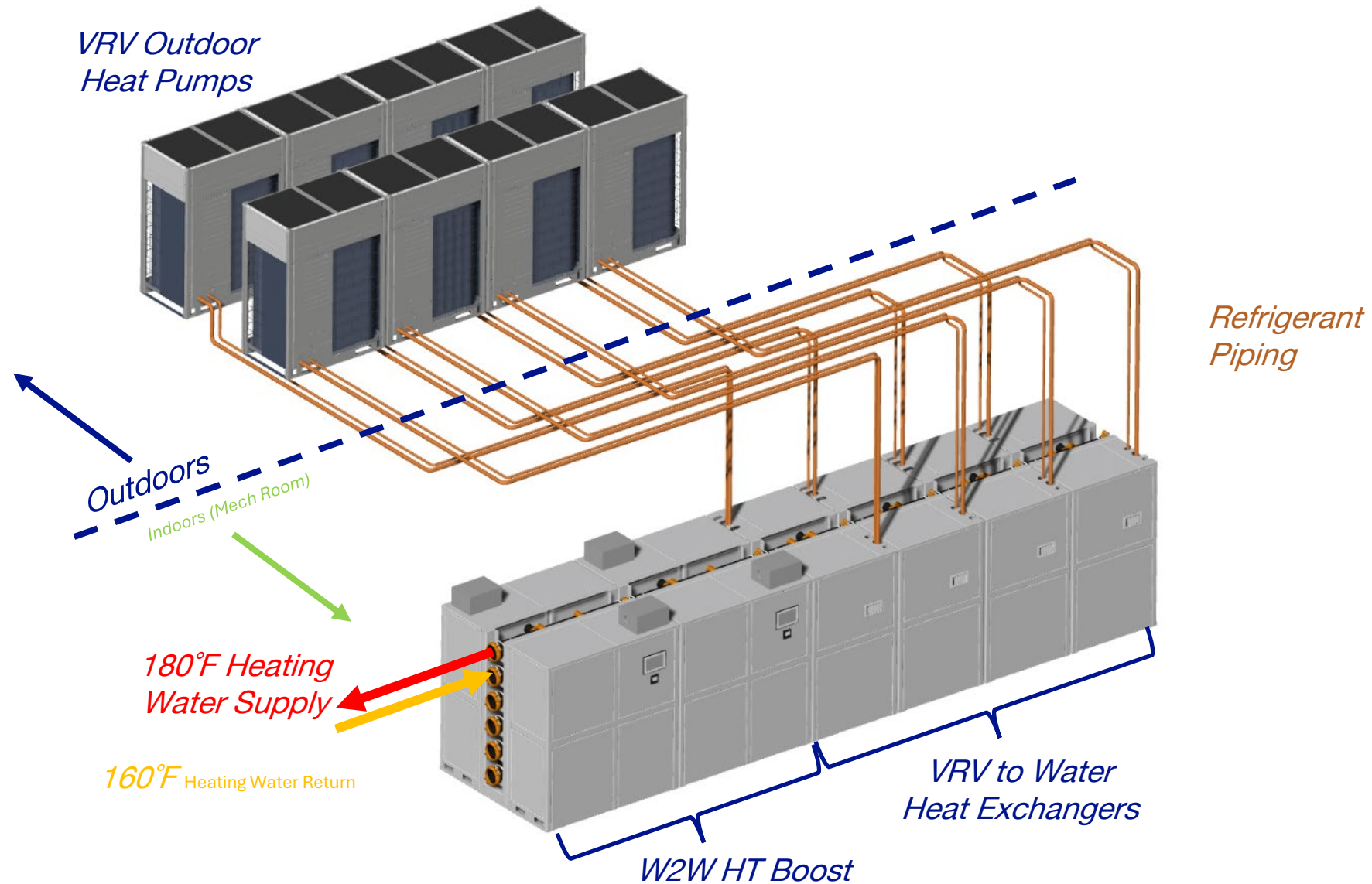
Modular



Unitary

# VRV driven, split, modular cold climate heat pump chiller

\*\*\* Up to 180°F Water \*\*\*



# System Approach

## Water-source heat pumps

### Advantages

- Neutral water piped through the building.
- Can re-use existing heating water piping
- Can capture waste heat for domestic hot water heating in a central DHW plant

### Disadvantages

- Compressor in every apartment
- Lower COP if using air-to-water heat pumps in central plant

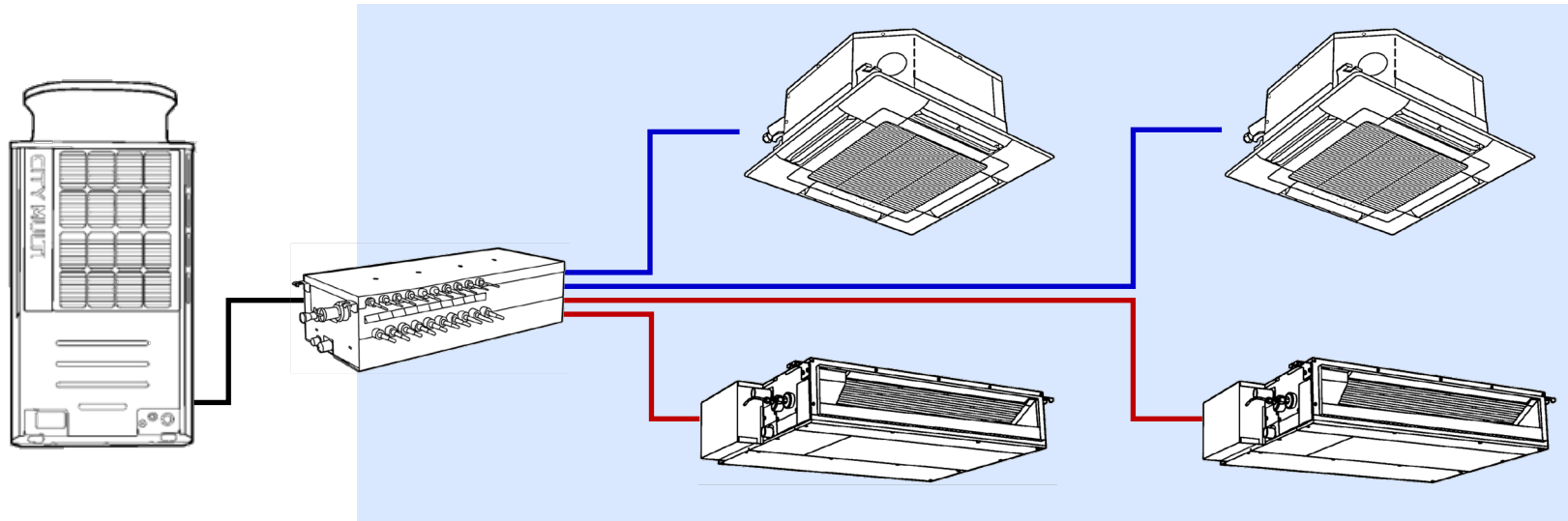
### HEAT PUMP CENTRAL PLANT





# Hybrid Systems

**HYBRID VRF™** is a simultaneous system utilizing air or water-source outdoor units. Hybrid BC Controllers with refrigerant-water heat exchangers supply variable chilled or hot water to hydronic indoor units



HYBRID VRF BC CONTROLLER  
HYDRONIC PIPING  
HYBRID VRF INDOOR UNITS

# System Approach

## Decentralized – Splits

### Apartment Level Solutions

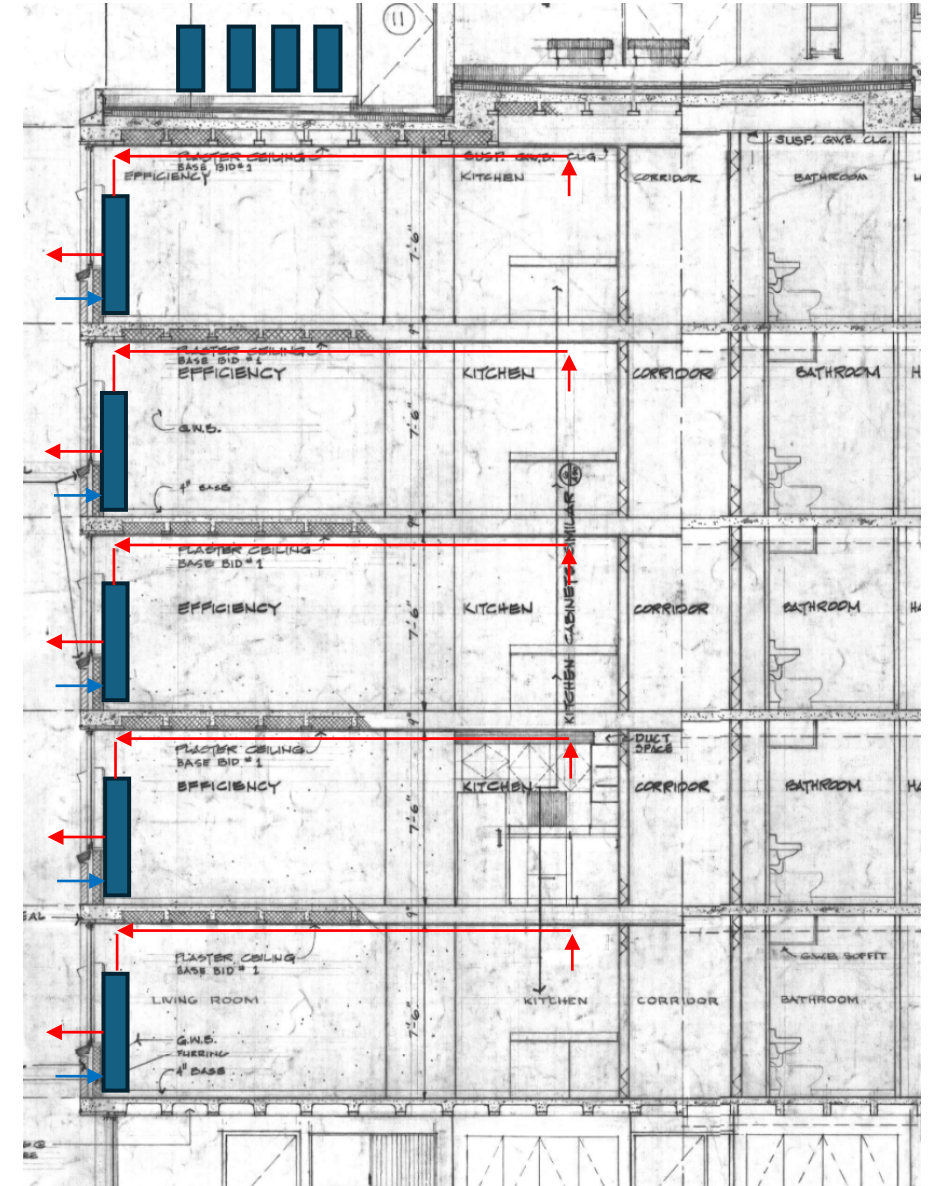
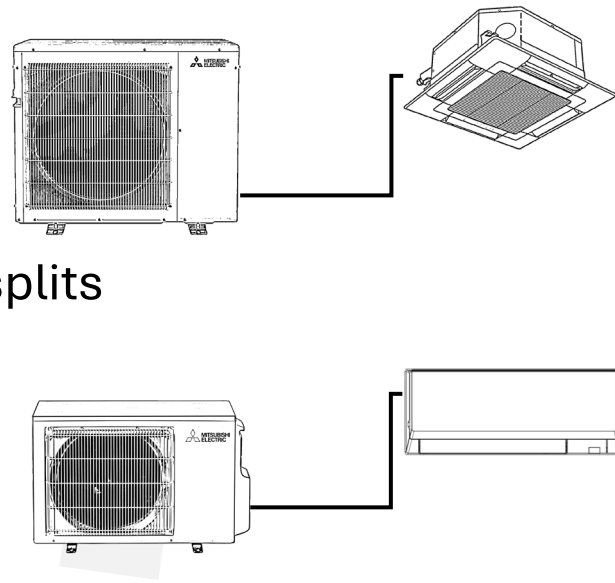
- Ducted and ductless split heat pumps

### PROs

- Inexpensive
- Less ductwork / site labor
- Redundancy

### CONs

- More equipment to service
- Space requirements for outdoor units
- Poor filtration for ductless splits



# System Approach

## Decentralized - Packaged

### Apartment Level Solutions

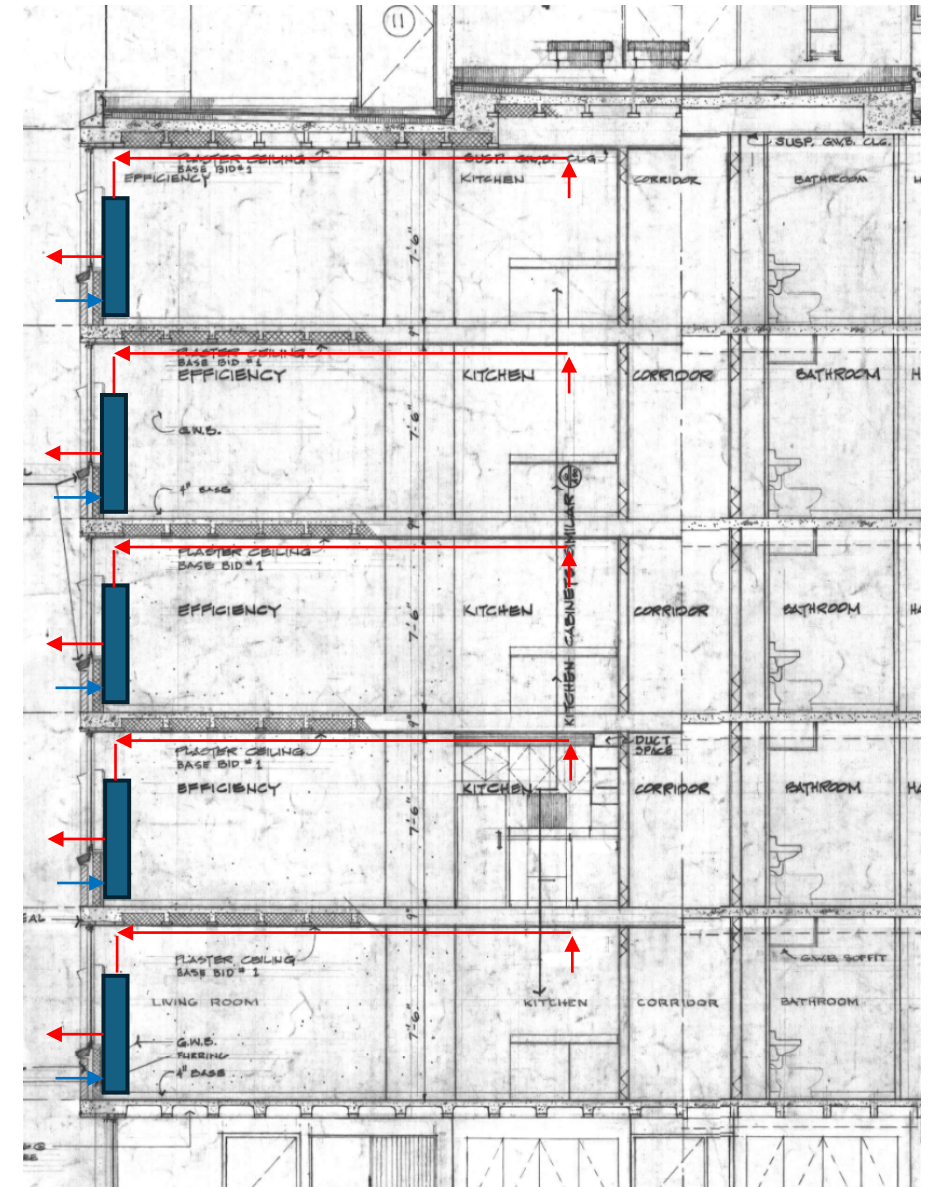
- Ventilation and Condenser Air From Facade
- Mechanical Pod
- PTAC
- WSHP

### PROs

- Less ductwork / site labor
- Redundancy

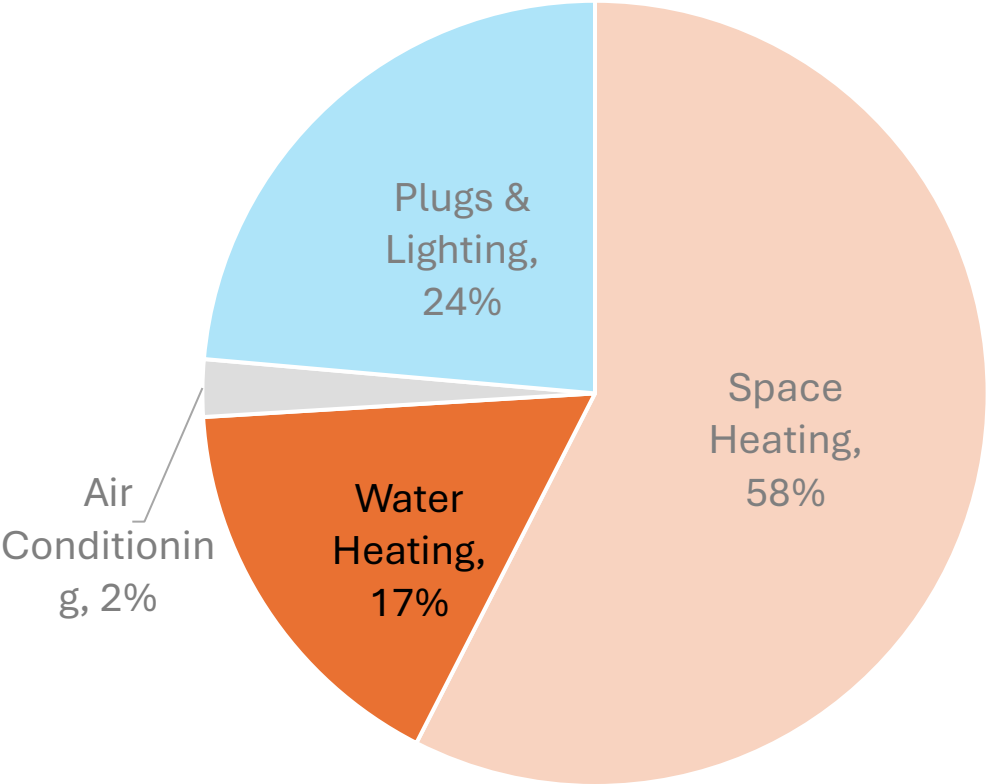
### CONs

- More equipment to service
- Market not yet mature for All-in-ones
- Often less efficient
- Poor cold temperature performance

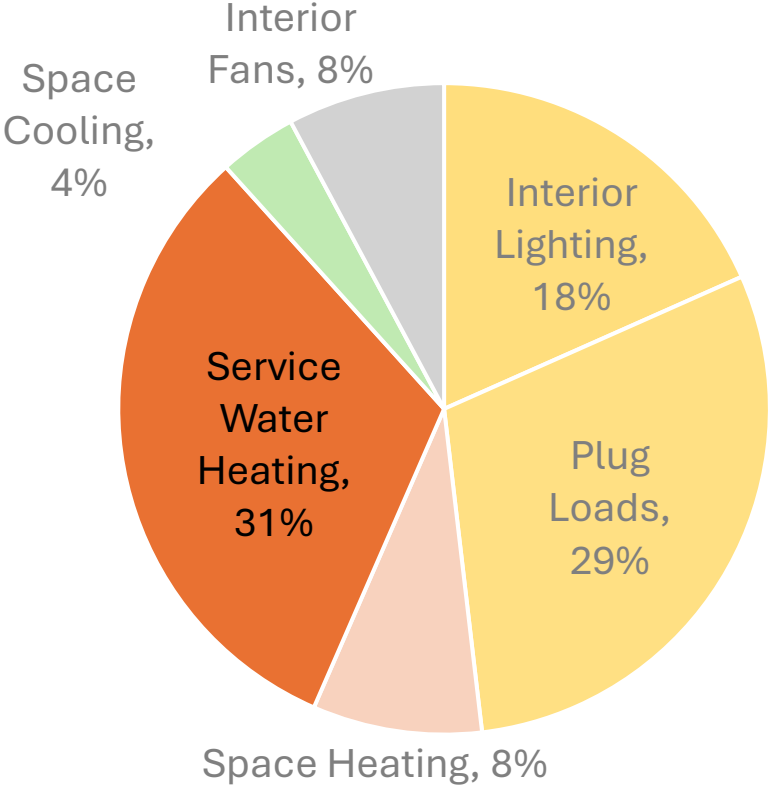


# Hot Water in Multi-Family in the North East

Typical MF Building in the NE



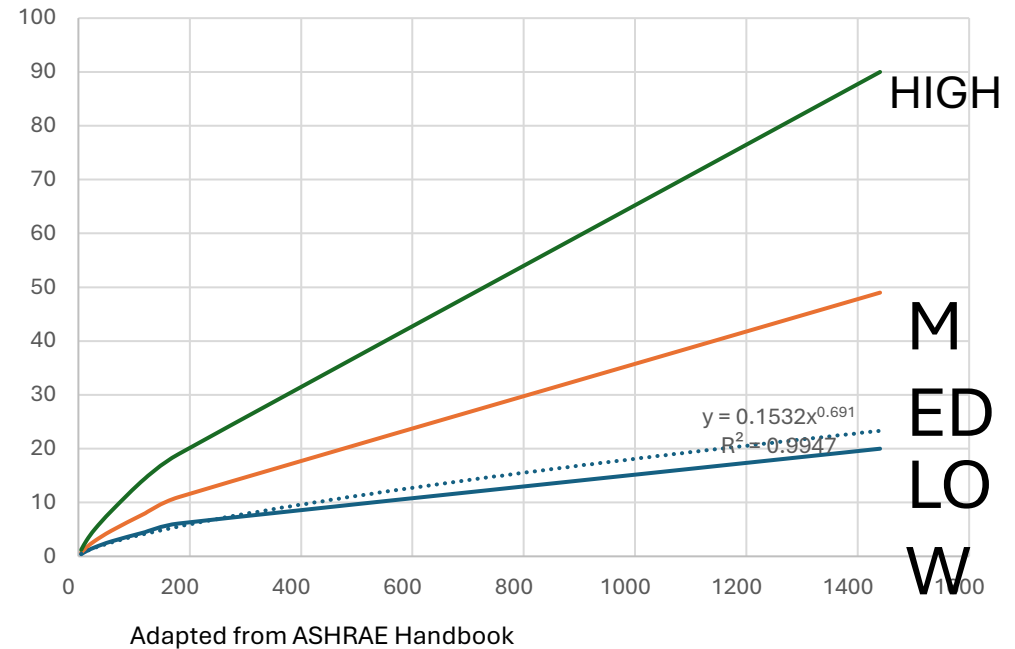
Passive Building



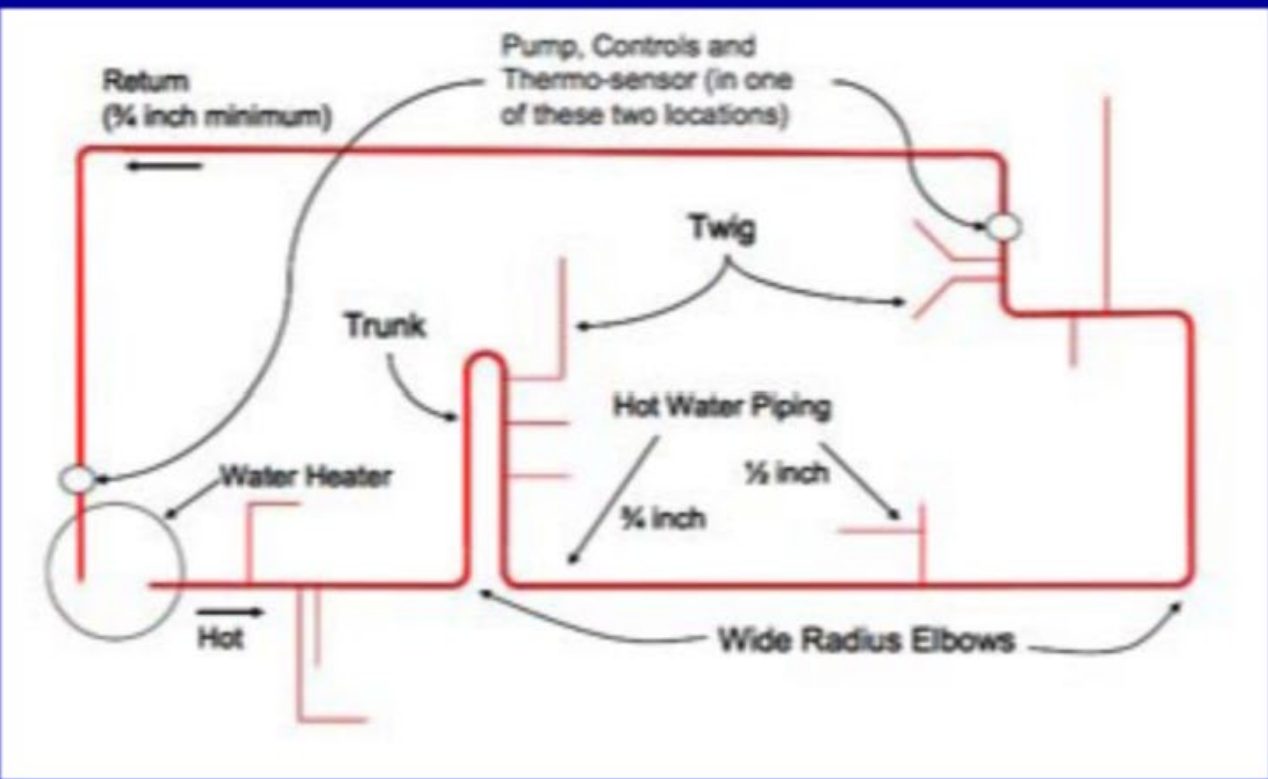
**Table 1. Demographic Characteristics Correlation to DHW Consumption**

Demographic Characteristics	LMH Factor
No occupants work Public assistance & low income (mix) Family & 1 parent households (mix) High % of Children Low income	HIGH
Families Public assistance Singles 1 parent households	MEDIUM
Couples Higher population density Middle income Seniors One person works, 1 stays home All occupants work	LOW

ASHRAE Usage Profile Chart

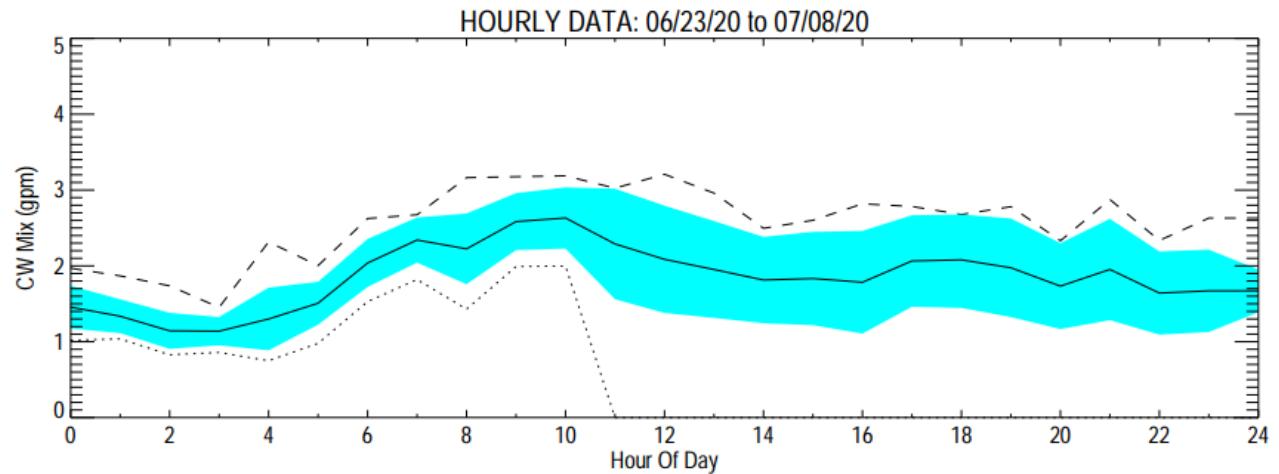
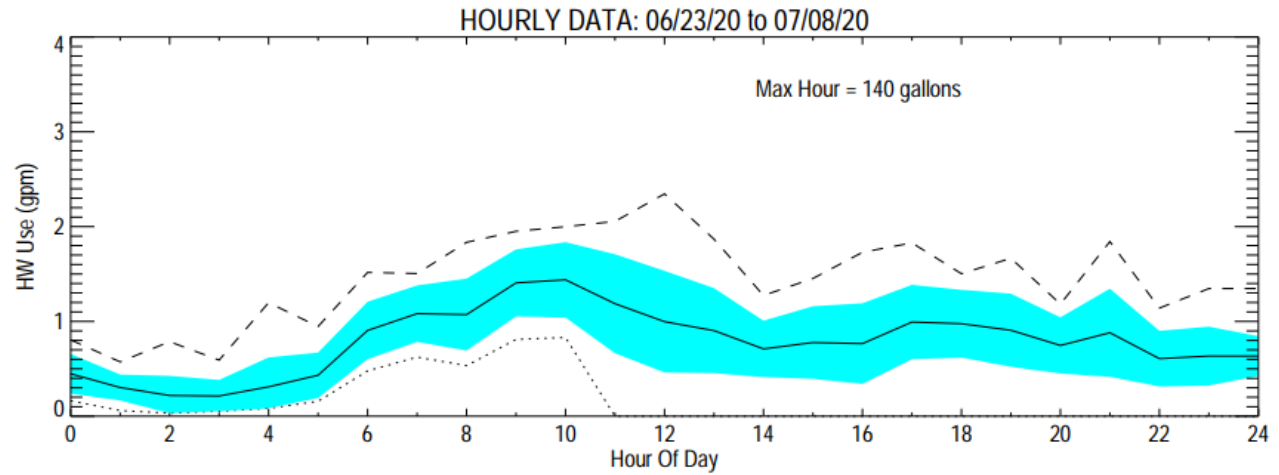


# DHW Design and Layout



# HW Consumption Measured Data

HW Consumption  
Study for 99 unit Senior  
Housing apartment  
building in NY.

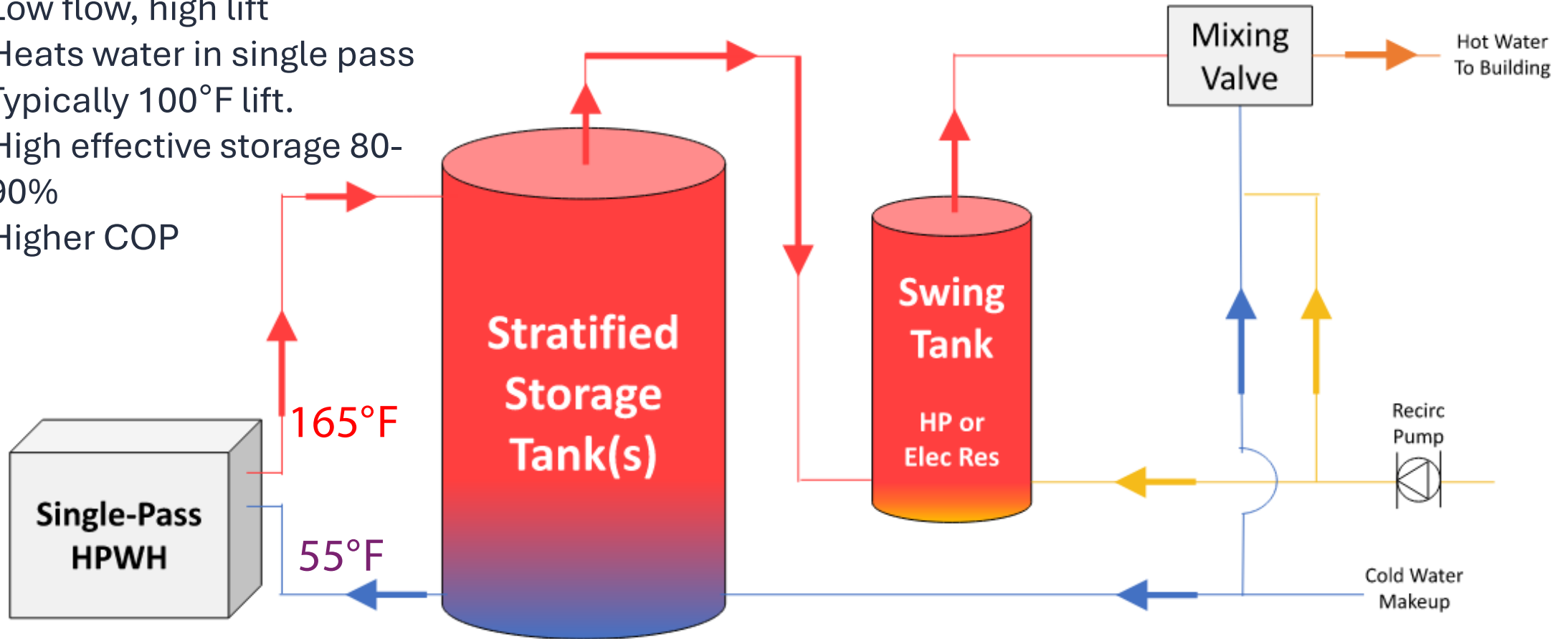


# Types of Commercial Heat Pump Water Heaters

- Integrated/Packaged
- Multi-pass
- Small single pass
- Large single pass
- Variable Refrigerant Flow
- Water source/ground source

# Single-Pass HPDWH Typical Layout

- Low flow, high lift
- Heats water in single pass
- Typically 100°F lift.
- High effective storage 80-90%
- Higher COP

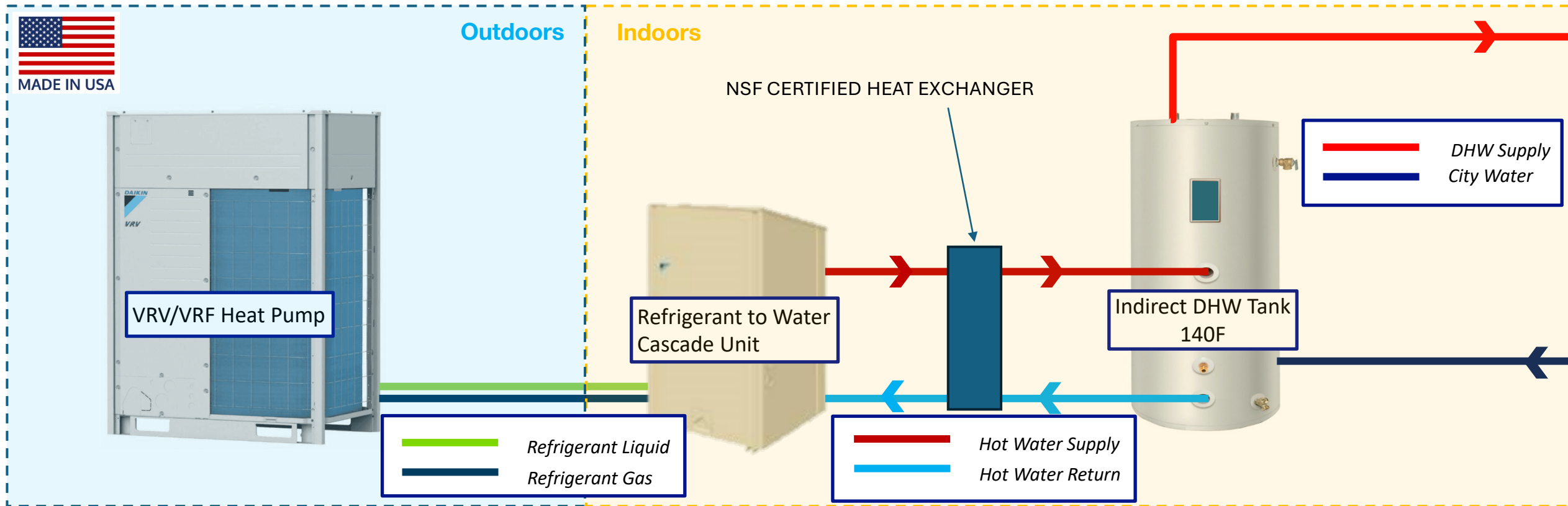


# Large Single Pass



- Split approach – remote HP outdoors
- Commercial use - larger load capacity
- Generally serves 40-60 residences, hotel rooms
- Single pass
- Larger footprint
- Capable of heating at lower ambient temperatures

# Cold climate VRV split modular domestic hot water heater



- Split setup so all water can remain indoors (avoids the need for glycol)
- High temp: up to 194F hot water heating loops (via a cascade boost unit)

\*Simplified schematics – for conceptual discussion only – components and accessories missing

# Cold climate VRV split modular domestic hot water heater



# Water source / Geothermal domestic hot water heater

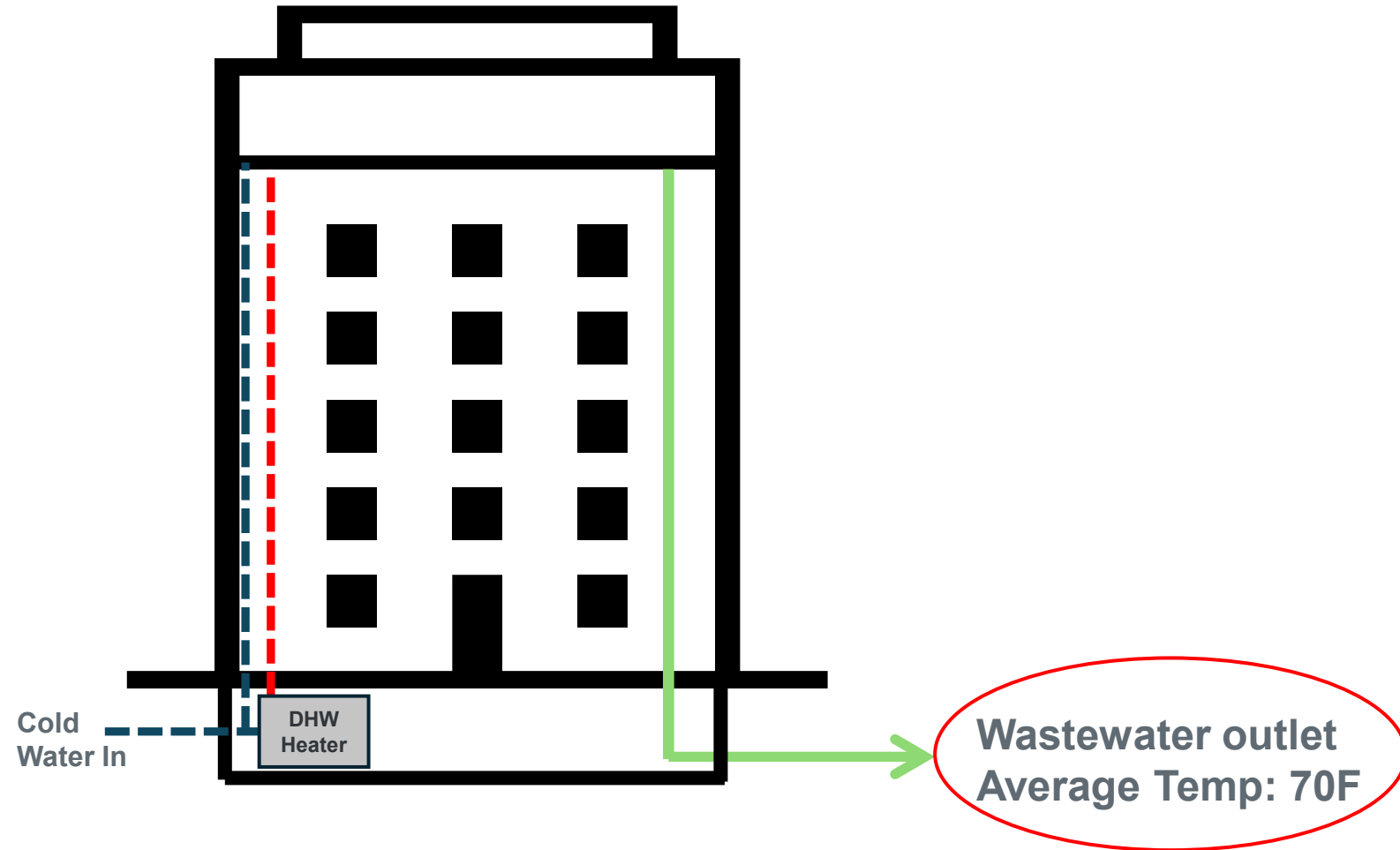


- Modular with single point electrical connection
- Low GWP refrigerant
- Double wall NSF rated heat exchanger

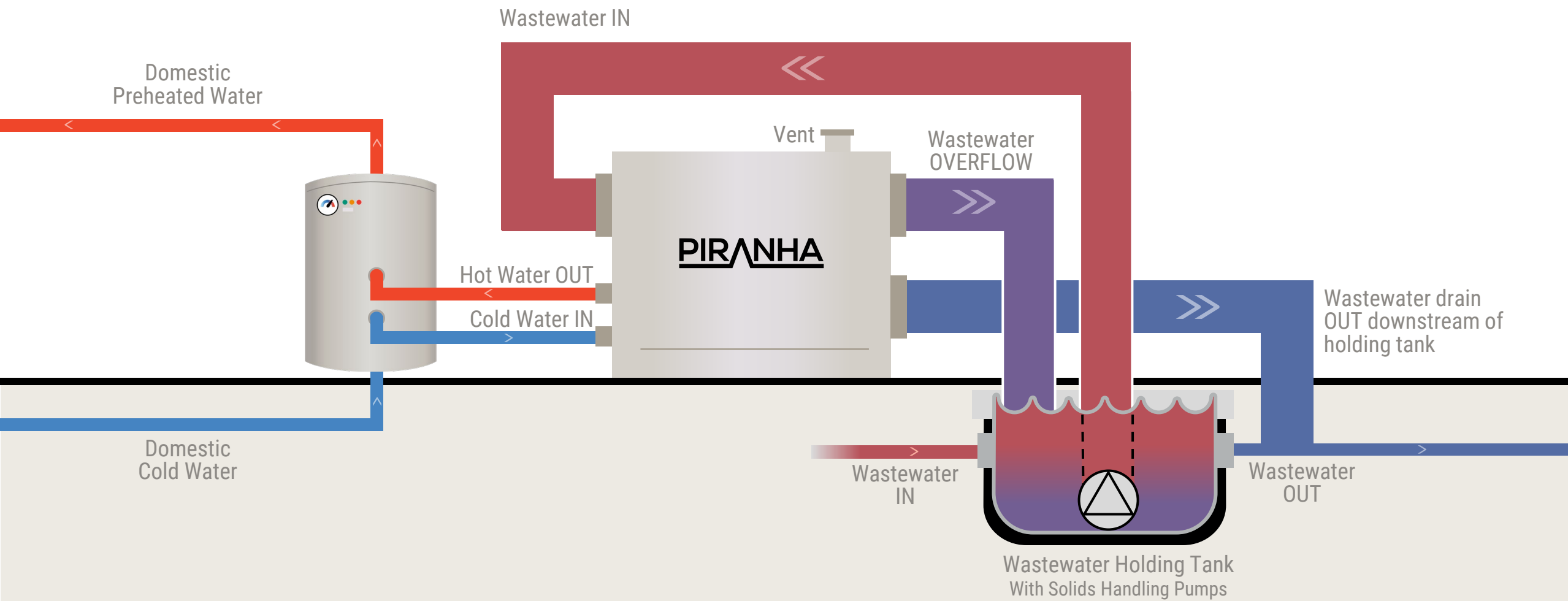


\*Simplified schematics – for conceptual discussion only – components and accessories missing

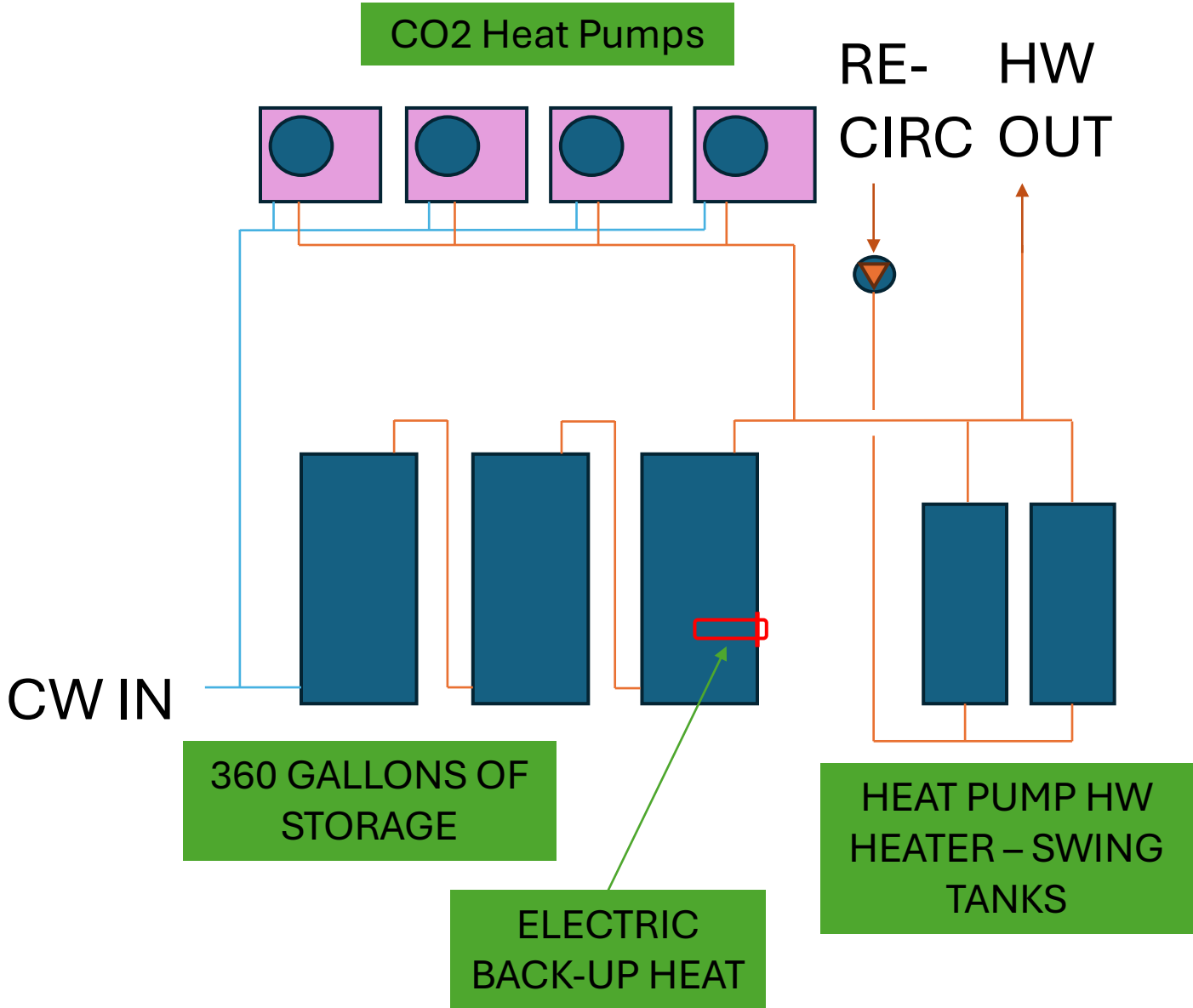
# Where else can we recover heat?



# Wastewater Heat Recovery



# CO2 HP HW Heater Central Plant



HEAT PUMP CAPACITY ~12% OF ORIGINAL GAS CAPACITY!

# 55 unit Apartment Building in Pittsburgh



Thank you!



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